

Work Order ID 130708

130708

Page 1

Monday, March 23, 2015 12:54:18 PM

Item ID: D2282-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: T Assembly
Start Date: 3/23/2015 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 3/23/2015 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: MCS Date: 15-03-23 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2282	Rev E ☒

100	Large Fab	0.00							
-----	-----------	------	--	--	--	--	--	--	--

100
Large Fab
Large Fab
Memo
1-Weld as per D2282-041 "T" Handle Assembly
Grind chamfers and ensure full penetration.as per dwg D2282
*****brush weld right after welding, to take color off *****
A/RER316L SS Filling Rod M123823

DAS
24
9-89

110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
-----	--	------	--	--	--	--	--	--	--

110
QC
Quality Control
Memo
0.00

12 MAR 26 2015
1507
MAR 26 2015

120	Small Fab	0.00							
-----	-----------	------	--	--	--	--	--	--	--

120
Small Fab
Small Fab
Memo
Tumble
0.00

Start: 5:30am
Finish: 1:00pm
12 d 15-27

Picklist Print

Monday, March 23, 2015 12:54:22 PM

Page 1

Work Order ID: 130708

130708

Parent Item: D2282-041

D2282-041

Parent Item Name: T Assembly

Start Date: 3/23/2015

Required Date: 3/23/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2282-3		Manufactured	No			100	Each	12.0000	1	20			
---------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

D2282-3

Tube

15-3-25

Location

Loc Qty

Loc Code

WA002

12

109941

12

12

D2282-5		Manufactured	No			100	Each	20.0000	1	20			
---------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

D2282-5

Tube

15-3-25

Location

Loc Qty

Loc Code

WA002

20

129743

20

12